

43

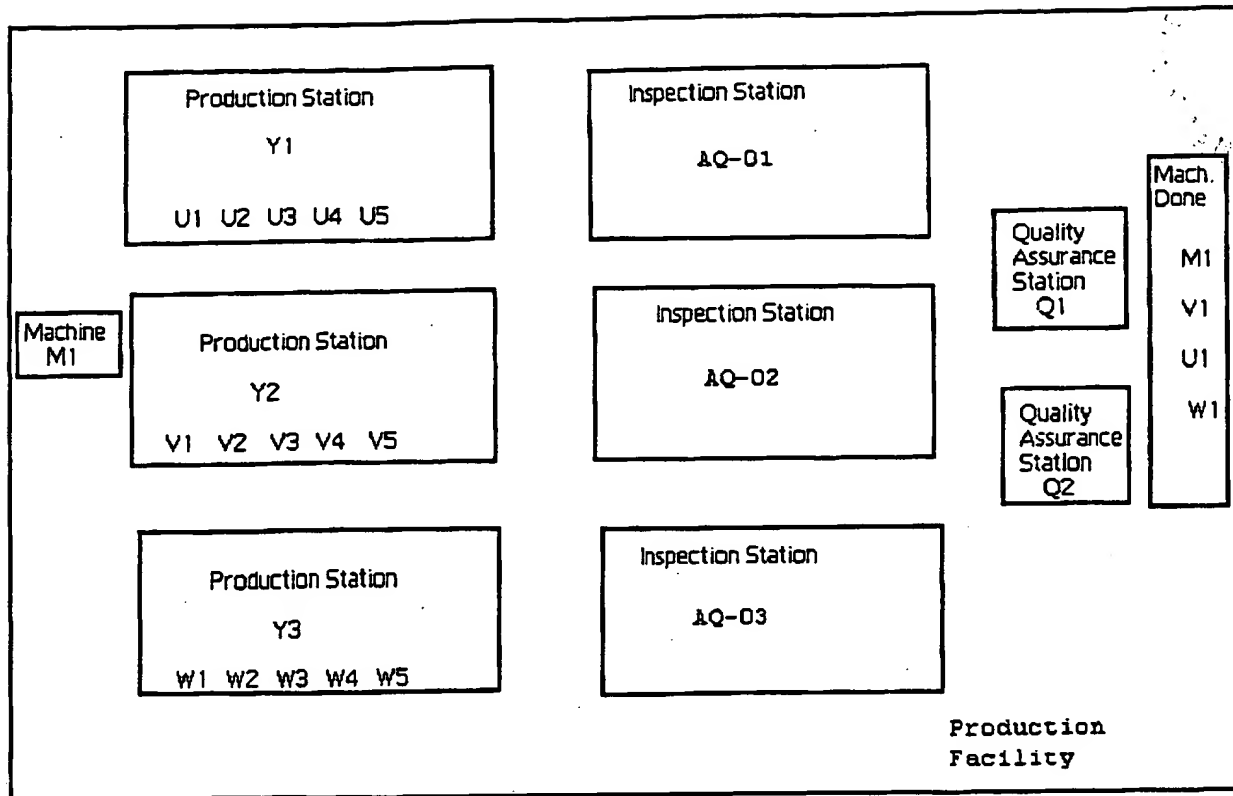


Figure 1

TOP SECRET

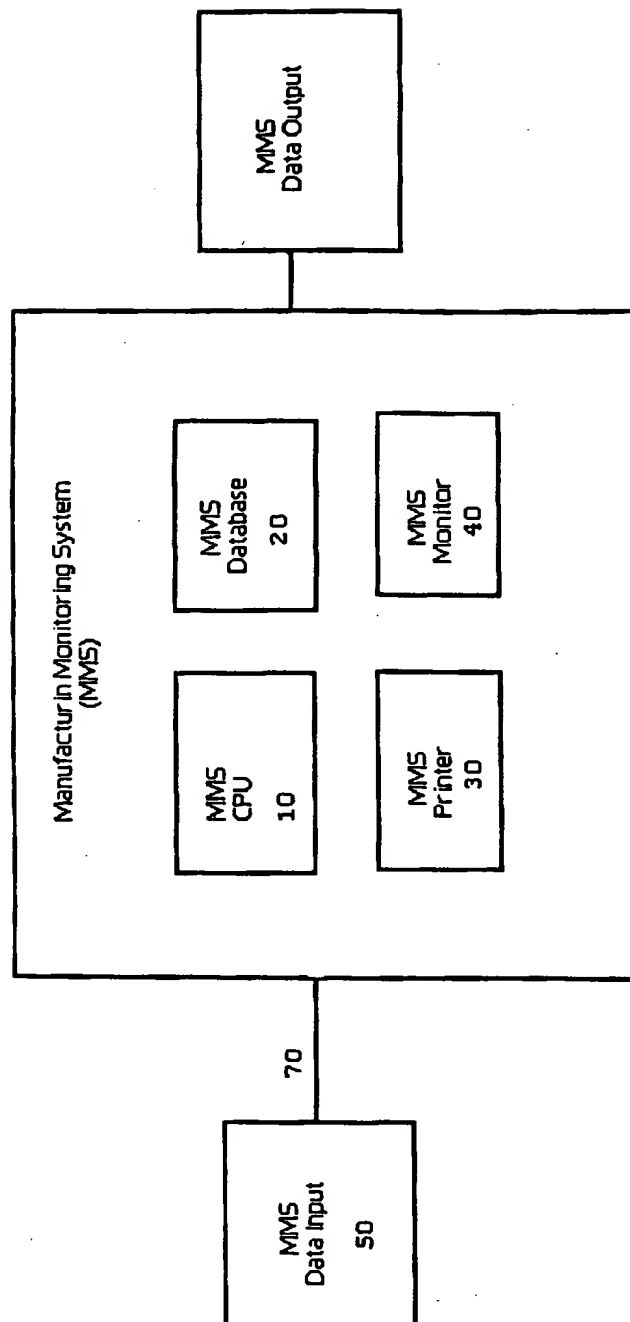


Figure 2

106020" 4052860

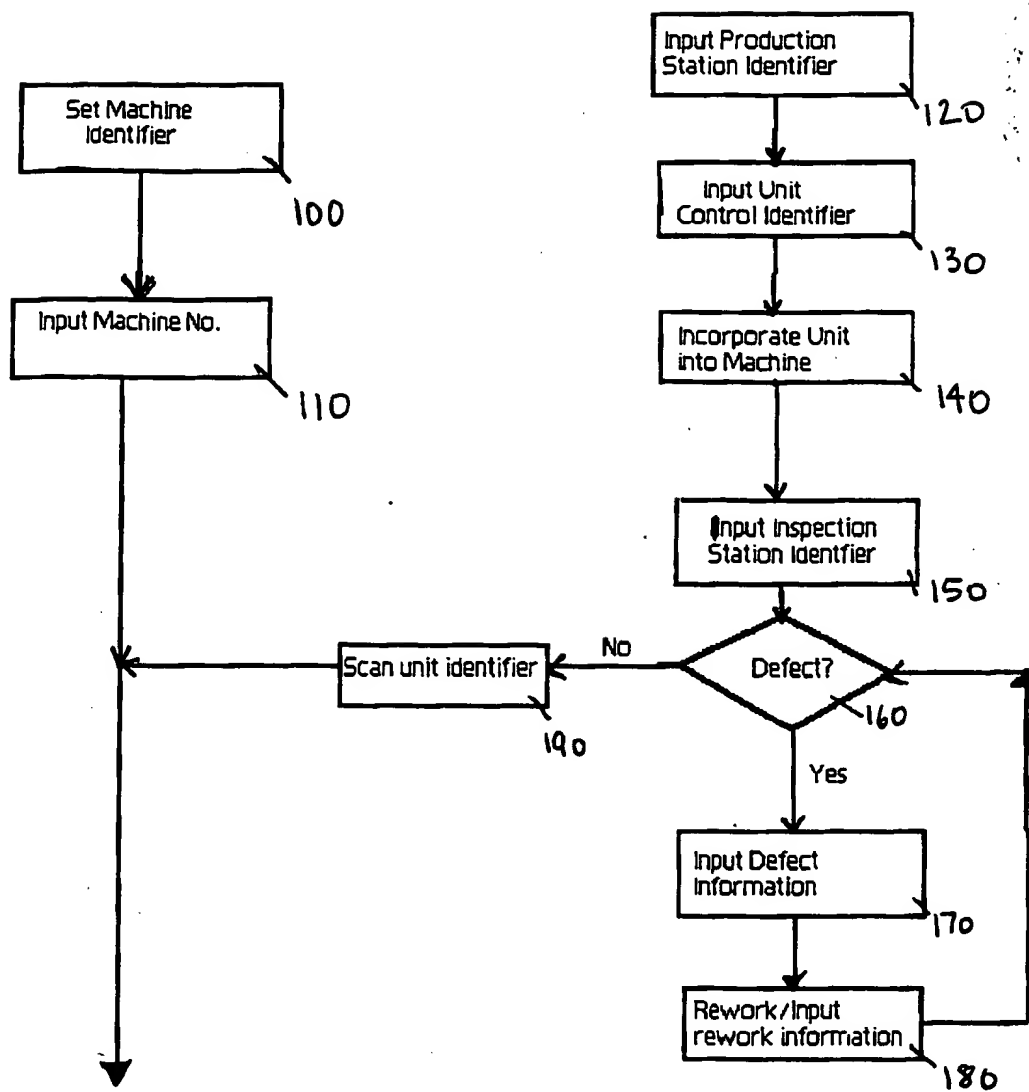


Figure 3

191

Serial No

Machine No 2299110016

192

Date 5/31/00

Month May-00

List All QA defect

Print Out Traveler

List All QA Insp. Mach

Exit

QA Insp. Name

Alicia - 00073

Ellen - 02120

Em - 01945

Heriberto - 00369

Rita - 00406

Rosa - 02365

Spocorro - 00461

Victor - 04508

Log on

Log off

Inspection Date

193

Insp Station

Employee #

Defect Time

194

Defect

195

Grade

Responsible

Repair

196

197

198

199

Note

Figure 3A

120V-60Hz

## Traveler - Machine Record

**Ricoh**  
**Aficio 650**

200		210		220		230		240		250		260		270	
MACHINE NUMBER		MACHINE SERIAL #		BAR CODE NUMBER		MACHINE SERIAL #		MACHINE SERIAL #		MACHINE SERIAL #		MACHINE SERIAL #		MACHINE SERIAL #	
2299110042				A22917000000000000000											
AU-01		Scanner BNCI PCB Serial #		11/1/99 11 32:49 AM		Machine Output Date / Time									
AU-02		Scanner Unit No		11/1/99 11 32:49 AM		Machine Output Date / Time									
AU-03		Scanner Unit No		11/1/99 11 32:49 AM		Machine Output Date / Time									
AU-04		Scanner Unit No		11/1/99 11 32:49 AM		Machine Output Date / Time									
AQ-01		PCB Serial #		11/1/99 11 32:49 AM		Machine Output Date / Time									
AQ-02		Power Supply PCB Serial #		11/1/99 11 32:49 AM		Machine Output Date / Time									
AQ-03		Power Supply PCB Serial #		11/1/99 11 32:49 AM		Machine Output Date / Time									
AQ-04		Power Supply PCB Serial #		11/1/99 11 32:49 AM		Machine Output Date / Time									
AQ-05		Power Supply PCB Serial #		11/1/99 11 32:49 AM		Machine Output Date / Time									
AQ-06		Power Supply PCB Serial #		11/1/99 11 32:49 AM		Machine Output Date / Time									
AQ-07		Power Supply PCB Serial #		11/1/99 11 32:49 AM		Machine Output Date / Time									
AQ-08		Power Supply PCB Serial #		11/1/99 11 32:49 AM		Machine Output Date / Time									
AQ-09		Power Supply PCB Serial #		11/1/99 11 32:49 AM		Machine Output Date / Time									
AQ-10		Power Supply PCB Serial #		11/1/99 11 32:49 AM		Machine Output Date / Time									
AQ-11		Power Supply PCB Serial #		11/1/99 11 32:49 AM		Machine Output Date / Time									
AQ-12		Power Supply PCB Serial #		11/1/99 11 32:49 AM		Machine Output Date / Time									
AQ-13		Power Supply PCB Serial #		11/1/99 11 32:49 AM		Machine Output Date / Time									
AQ-14		Power Supply PCB Serial #		11/1/99 11 32:49 AM		Machine Output Date / Time									
AQ-15		Power Supply PCB Serial #		11/1/99 11 32:49 AM		Machine Output Date / Time									
AQ-16		Power Supply PCB Serial #		11/1/99 11 32:49 AM		Machine Output Date / Time									
AQ-17		Power Supply PCB Serial #		11/1/99 11 32:49 AM		Machine Output Date / Time									
AQ-18		Power Supply PCB Serial #		11/1/99 11 32:49 AM		Machine Output Date / Time									
AQ-19		Power Supply PCB Serial #		11/1/99 11 32:49 AM		Machine Output Date / Time									
AQ-20		Power Supply PCB Serial #		11/1/99 11 32:49 AM		Machine Output Date / Time									
AQ-21		Power Supply PCB Serial #		11/1/99 11 32:49 AM		Machine Output Date / Time									
AQ-22		Power Supply PCB Serial #		11/1/99 11 32:49 AM		Machine Output Date / Time									
AQ-23		Power Supply PCB Serial #		11/1/99 11 32:49 AM		Machine Output Date / Time									
AQ-24		Power Supply PCB Serial #		11/1/99 11 32:49 AM		Machine Output Date / Time									
AQ-25		Power Supply PCB Serial #		11/1/99 11 32:49 AM		Machine Output Date / Time									
AQ-26		Power Supply PCB Serial #		11/1/99 11 32:49 AM		Machine Output Date / Time									
AQ-27		Power Supply PCB Serial #		11/1/99 11 32:49 AM		Machine Output Date / Time									
AQ-28		Power Supply PCB Serial #		11/1/99 11 32:49 AM		Machine Output Date / Time									
AQ-29		Power Supply PCB Serial #		11/1/99 11 32:49 AM		Machine Output Date / Time									
AQ-30		Power Supply PCB Serial #		11/1/99 11 32:49 AM		Machine Output Date / Time									
AQ-31		Power Supply PCB Serial #		11/1/99 11 32:49 AM		Machine Output Date / Time									
AQ-32		Power Supply PCB Serial #		11/1/99 11 32:49 AM		Machine Output Date / Time									

**Figure 4**

0962507-07001

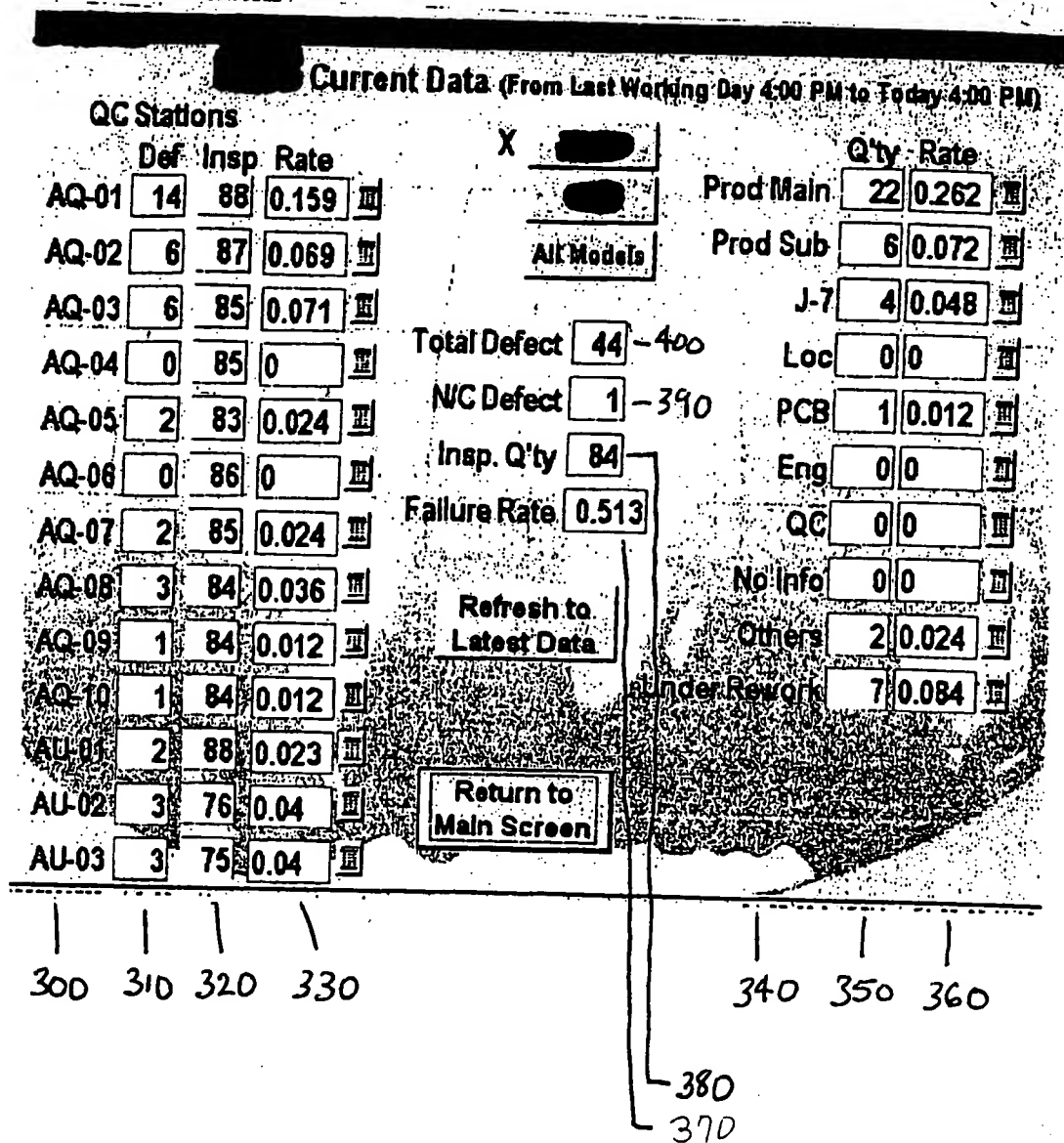


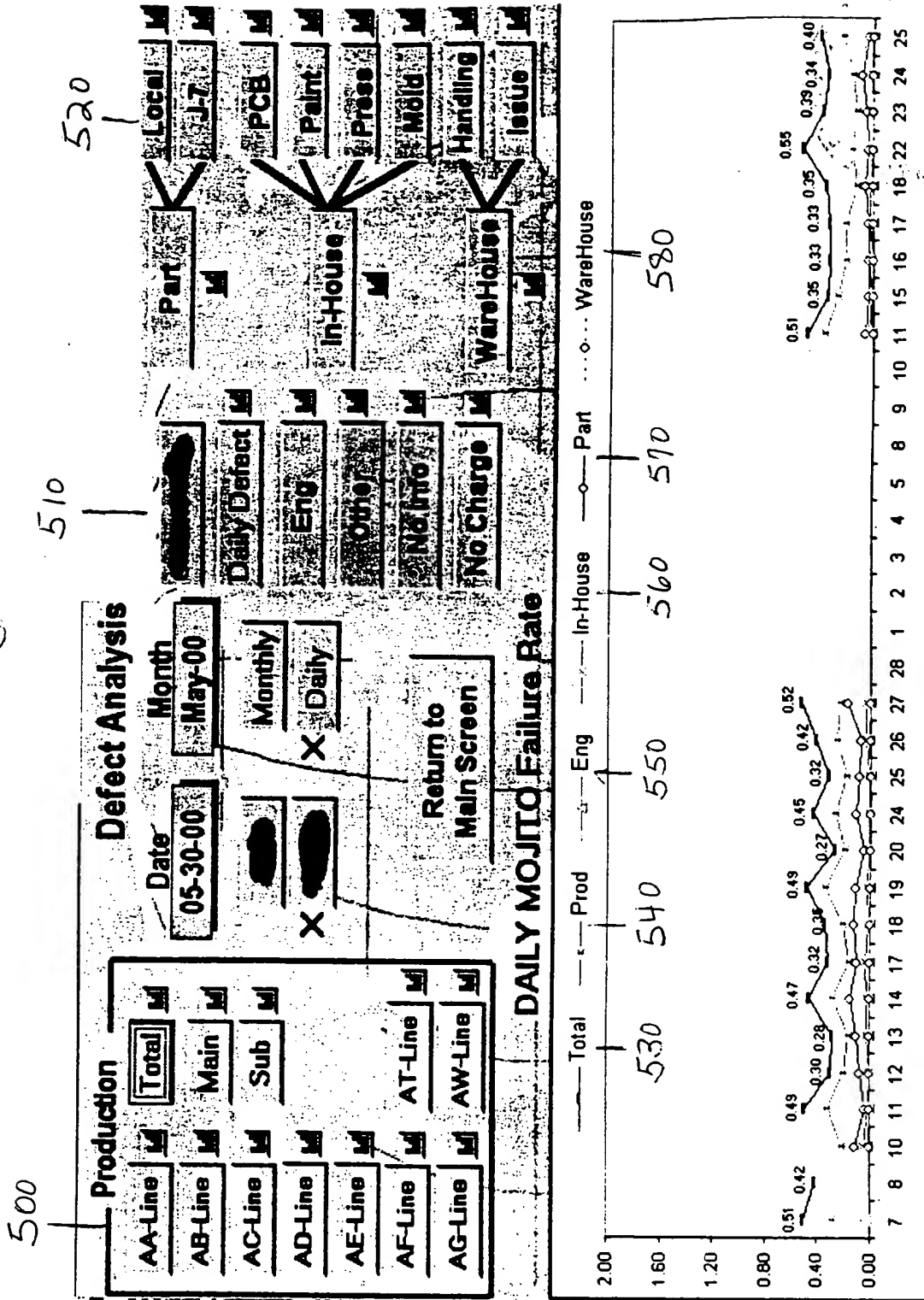
Figure 5

706020" 205/2860

400 410 420 430 440 450 460

Machine No	Insp St	Defect	Repair	Restored	Prod	Detect Line
9350050200	AQ-01	Discn cn (2) prr rear mach fan	Corrected	PROD	AE-07	5/30/00 7:53:36 AM
9350050168	AQ-01	Discn cn (273) Paper back board	Connected the connector	PROD	AE-07	5/25/00 4:53:37 PM
9350050177	AQ-01	Harness out of the saddle (rear side mach base)	Put into the clamo	PROD	AE-07	5/25/00 4:03:41 PM
9350050254	AQ-01	Incomplete locked: Ferrite Core	Assy closed (Ferrite)	PROD	AE-07	5/30/00 2:01:58 PM
9350050238	AQ-01	Loose rivet: paper back frame	Retighten	PROD	AE-07	5/30/00 12:50:25 PM
9350050220	AQ-01	M/M Duct fan	Renourted	PROD	AE-05	5/30/00 10:01:01 AM
9370050011	AQ-01	M/S ferrite power cord				5/30/00 3:32:19 PM
9350050252	AQ-01	M/S screw: Duct fan				5/30/00 3:24:30 PM
9350050252	AQ-01	M/S screw: Duct fan (1)				5/30/00 1:25:52 PM
9350050202	AQ-01	M/S screw: Duct fan bkt (1)	Installed (SCREW)	PROD	AE-01	5/30/00 8:11:51 AM
9350050248	AQ-01	M/S torrel recycle bkt. Screws on rear side	Installed the screws	PROD	AE-11	5/30/00 1:01:58 PM
9350050243	AQ-01	Mis-routed black har. Power supply	PTA #5 error (installed the saddle)	PROD	AE-02	5/30/00 12:37:00 PM
9350050177	AQ-01	No display: operation panel	Assy put correct position (Ferrite)	PROD	AE-07	5/25/00 4:04:24 PM
9350050233	AQ-01	No display: operation panel	Replace BICU replaced	J-7		5/30/00 11:12:52 AM
9350050209	AQ-01	No power: machine	Replaced scanner PCB	J-7		5/30/00 9:24:40 AM
9350050205	AQ-01	SC 366 light stay on	BICU CN-301 distorted (corrected) Err	PROD	AE-10	5/30/00 8:24:02 AM
			Replaced BICU pcb	J-7		

Figure 6

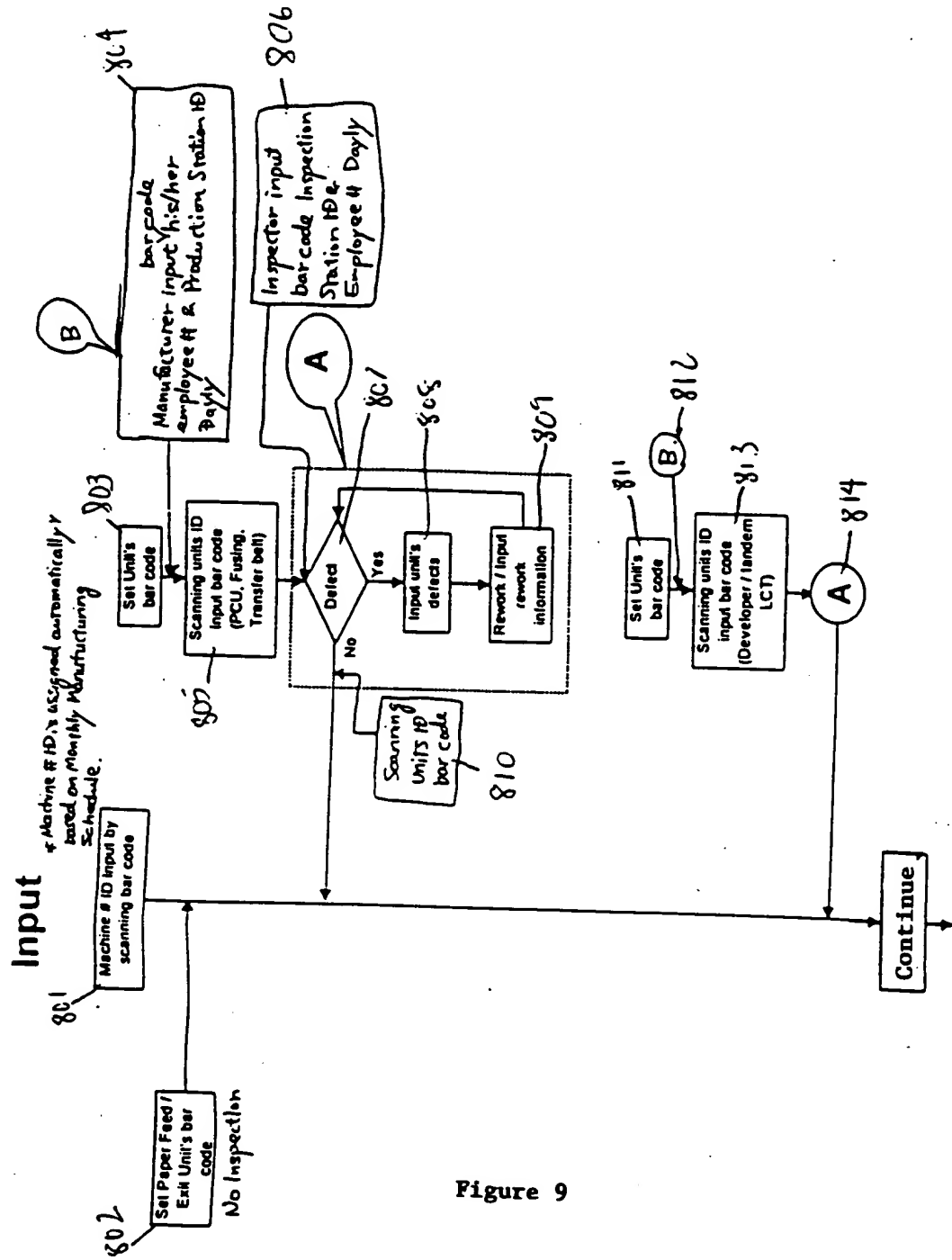




FO6070" 20522860

Date	600		610		620		630		640		650		660		670		680		690		700		710	
	Input		QC Output		Packing Output		Work in Process		Total		Total		Total		Total		Total		Total		Total		Total	
5/25/00	95	95	93	93	101	101	82	0	82	0	82	0	82	0	82	0	82	0	82	0	82	0	82	0
5/24/00	95	95	100	100	102	102	88	0	88	0	88	0	88	0	88	0	88	0	88	0	88	0	88	0
5/23/00	96	96	105	105	115	115	95	0	95	0	95	0	95	0	95	0	95	0	95	0	95	0	95	0
5/22/00	82	82	78	78	57	57	114	0	114	0	114	0	114	0	114	0	114	0	114	0	114	0	114	0
5/18/00	94	94	85	85	86	86	89	0	89	0	89	0	89	0	89	0	89	0	89	0	89	0	89	0
5/17/00	91	91	87	87	115	115	81	0	81	0	81	0	81	0	81	0	81	0	81	0	81	0	81	0
5/16/00	94	94	90	90	60	60	105	0	105	0	105	0	105	0	105	0	105	0	105	0	105	0	105	0
5/15/00	86	86	90	90	94	94	71	0	71	0	71	0	71	0	71	0	71	0	71	0	71	0	71	0
5/11/00	93	93	85	85	82	82	79	0	79	0	79	0	79	0	79	0	79	0	79	0	79	0	79	0
5/10/00	66	7	73	7	1	1	68	5	74	5	74	5	74	5	74	5	74	5	74	5	74	5	74	5
5/9/00	91	91	85	85	84	84	3	72	75	72	75	72	75	72	75	72	75	72	75	72	75	72	75	72
5/8/00	73	73	70	70	81	81	3	65	84	65	84	65	84	65	84	65	84	65	84	65	84	65	84	65
5/5/00	62	62	64	64	1	1	63	73	64	73	64	73	64	73	64	73	64	73	64	73	64	73	64	73

Figure 8



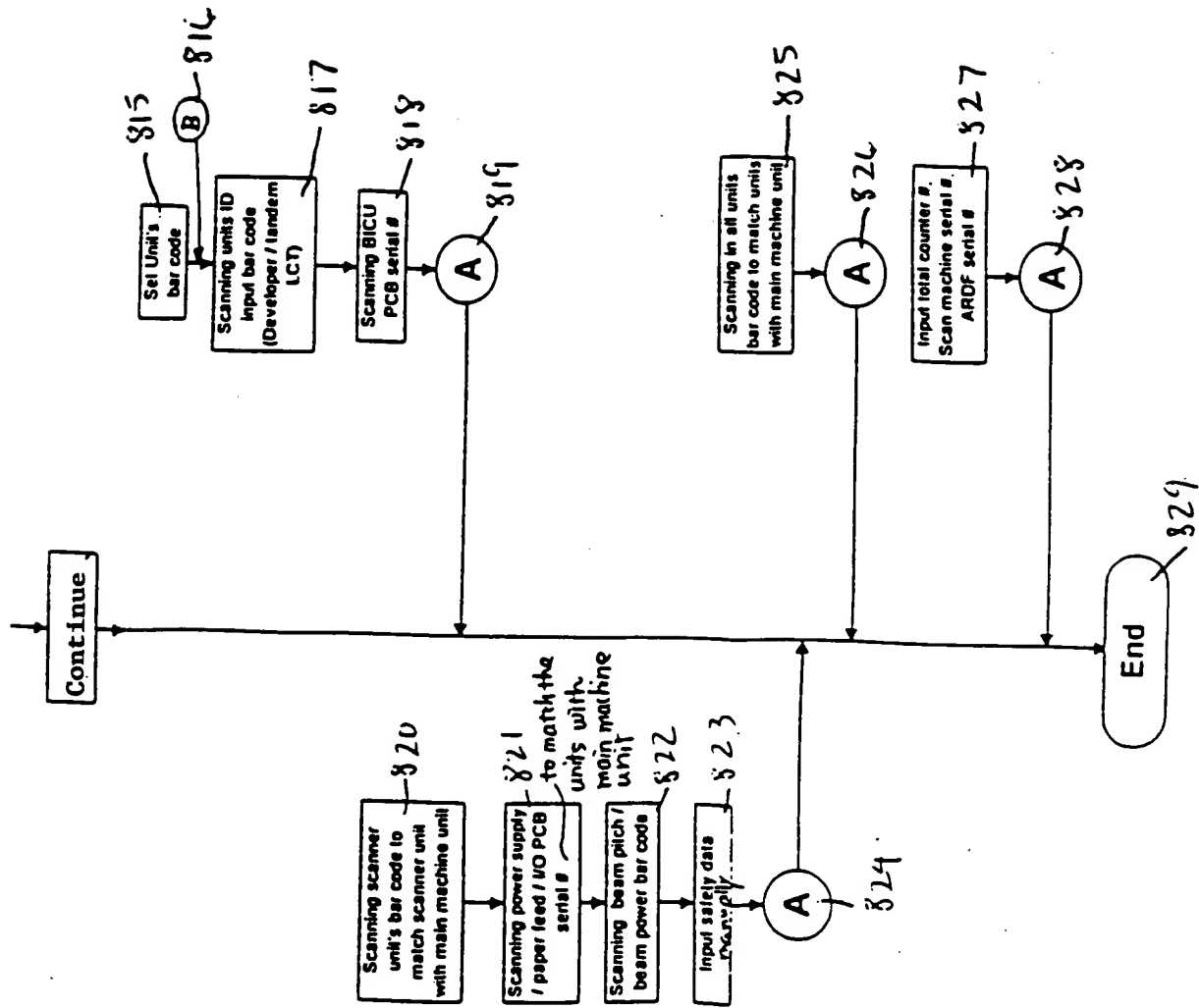


Figure 9A